



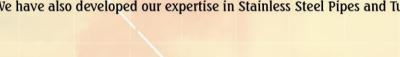
Divy Rollform Limited set technologically advanced manufacturing facility at Vavdi, around 35 KM from Ahmedabad for manufacturing high quality Cold Roll-Formed Sections & Profiles with an installed capacity of 6000 TPY to meet the domestic and global demand. The company commenced the commercial production in Aug. 2001.

# At Divy Rollform Ltd.

We have developed various Cold Roll Formed Sections as per Indian and Overseas Standards in the thickness range up to 8.0 mm, with a variety of material grades in Carbon Steel, Stainless Steel, Galvanized Iron, Brass, Copper and Pre-coated Metals.

The Rolls for the various sections are designed and manufactured by our group company. We have also developed facilities like surface cleaning, punching, bending, painting etc. which enable us to supply the 'ready to install' products to our customers.

We have also developed our expertise in Stainless Steel Pipes and Tubes.



### Vision

Divy Rollform Limited's committed and dedicated technical team thrives to meet customers' expectations, demands and satisfaction and has large number of clientele and is focusing to enter into Global Markets.

# **Roll Forming Process**

Poll forming is a continuous process that employs a series of paired roll tools to progressively shape a flat strip of metal into a desired profile. The process of progressively shaping the strip is called 'Flowering' as gradual change in shape appears on a continuous strip as it passes through different stages of the process.

Cold roll forming holds an edge over the other production methods as it is a continuous process that eliminates stage production, finishing and sub-assembly operations. It also offers the following advantages:

- Complex geometrical shapes with better consistency and accuracy
- Versatility in thickness and length
- Increased strength due to strain hardening
- Lightweight with rigidity saves material and cost
- Suits both ferrous and non-ferrous metals
- Pre-coated material can be roll formed avoids secondary coating
- Maximum straightness with closer tolerances
- Better surface finish

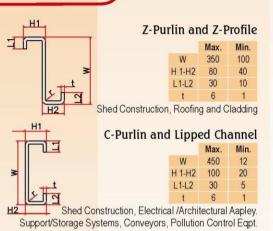
Cold roll formed products have found their applications in various industries and are finding new applications everyday. They have replaced many conventional methods for the betterment.

## **Roll Form Products Applications**

Building Construction	Automobile Industry	Storage Systems
Furniture & Office Eqpt.	Mechanical Applications	Elevators & Lift Ind.
Electrical Applications	Pollution Control Eqpt.	Textile Industries
Pharmaceutical Ind.	Container & Vessel Mfg.	Agricultural Machinery

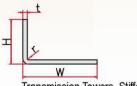


## Products & Applications





Chassis of Automobiles, Construction Industry, Scaffolding, Textile Ind., Material Handling, Storage System, Conveyor



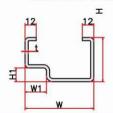
	Aligie	
	Max.	Min.
W	125	10
Н	125	10
t	8	1

Min.

10

10

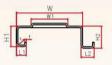
Transmission Towers, Stiffeners, Automobile Industry



Door/Window	Frame

	Max.	Min.
W	125	100
Н	60	30
W1	40	30
t	1	2

Doors and Windows in Industrial and **Domestic Constructions** 



#### Floor Deck

	Max.	Min.
W	250	150
H 1-H2	30	28
L1-L2	18	13.5
t	2	2

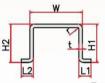
Decorative Ceilings, Ind. Floors, Walk Ways, Temporary Platforms



#### Interlocking Beam

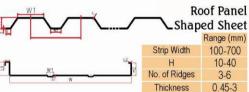
	Max.	Min.
W	150	80
H 1-H2	50	44.5
L1-L2	15	10
t	2	1

In Railways, As Columns, As Beams

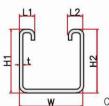


	To	Top Hat	
	Max.	Min.	
W	150	15	
H 1-H2	100	5	
L1-L2	30	5	
t	3	1	

Truss Member, Automobile Body, Fencing



Roofing and Decking

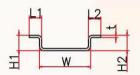


<b>Divy Strut Section</b>		
	Max.	Min.
W	41	41
H1-H2	82	21
t	2.5	1.5

Storage System, Steel Structure, Conveyors Automobile Industry, Furniture



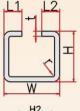
# Products & Applications



### Din Channel

	Size
W	25
H 1-H2	7.5
L1-L2	6
+	1

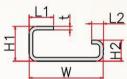
Panel Board Instrument Fitting, MCB Fitting



### Open Square Pipe

	Max.	Min.
W=H	50	12
L1-L2	30	5
+	8	1

Process Industry, Conveyors, Furniture



### Terminal Channel

	Max.	Min.
W	32	32
H 1-H2	15	9
L1-L2	10	5
t	2	1.5

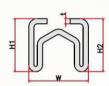
Panel Board Instrument Fitting, MCB Fitting



### Sigma Section

	Max.	Min.
W	300	100
H 1-H2	80	40
L1-L2	30	15
t	4	1

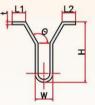
Shed Construction, Roofing and Cladding



### Safe Track (SF-M)

	Size
W	18
H 1-H2	16
t	1-2

Busbar Link for Steady and Sliding Parts

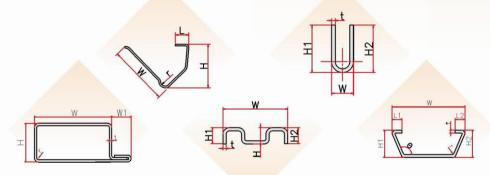


T-Profile

	Max.	Min.
W=H	30	10
L1-L2	100	50
t	3	1

Textile Indstries

### **Custom Made Profiles**





**Quality Policy** 

Divy Rollform Ltd. is committed to complete customer satisfaction and continuous improvement. As a team, we are dedicated to doing things right the first time, conforming to all known requirements, and providing on time, defect free products.













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